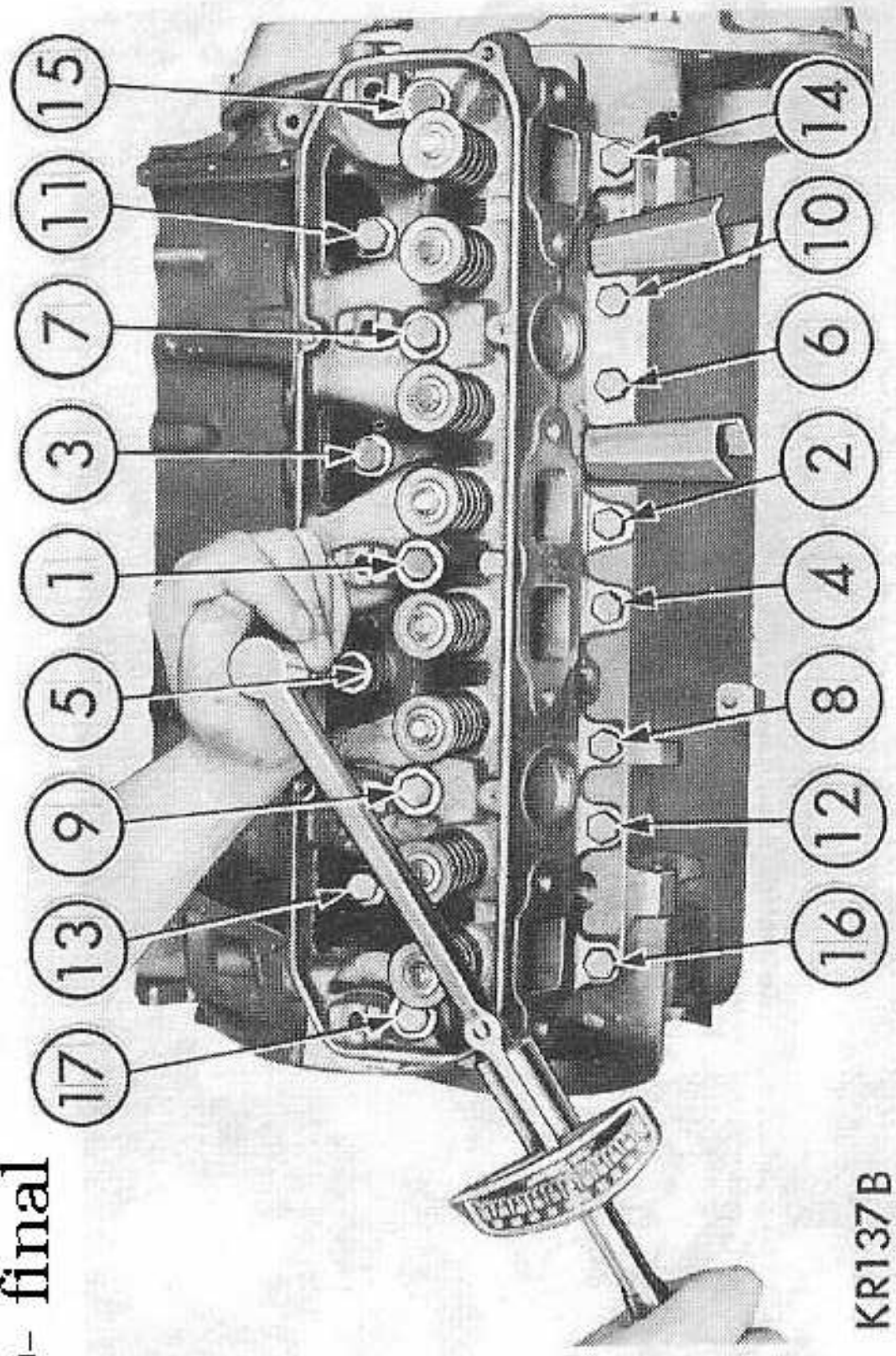


25- 1st pass  
50- 2nd pass  
70- final



KR137B

**Fig. 9—Cylinder Head Tightening Sequence**